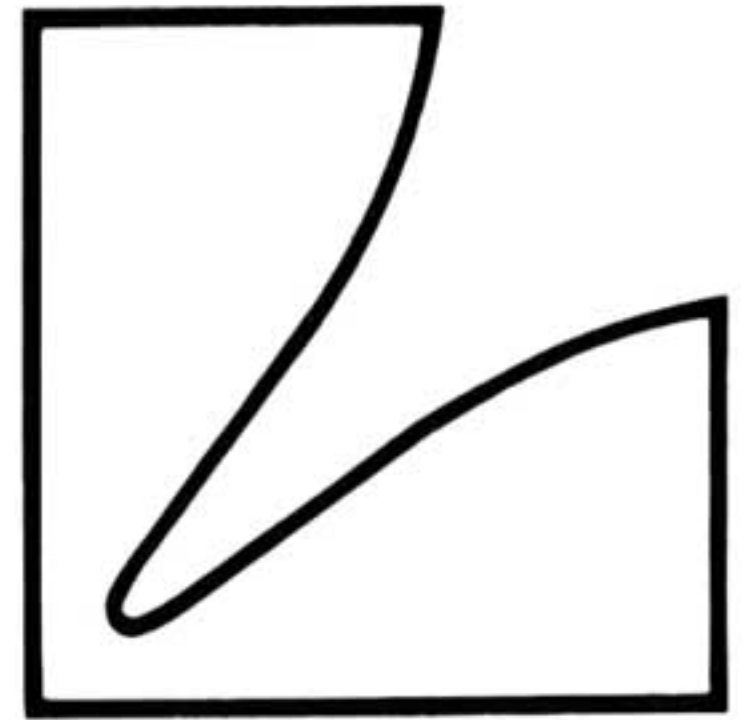


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SERVICE MANUAL

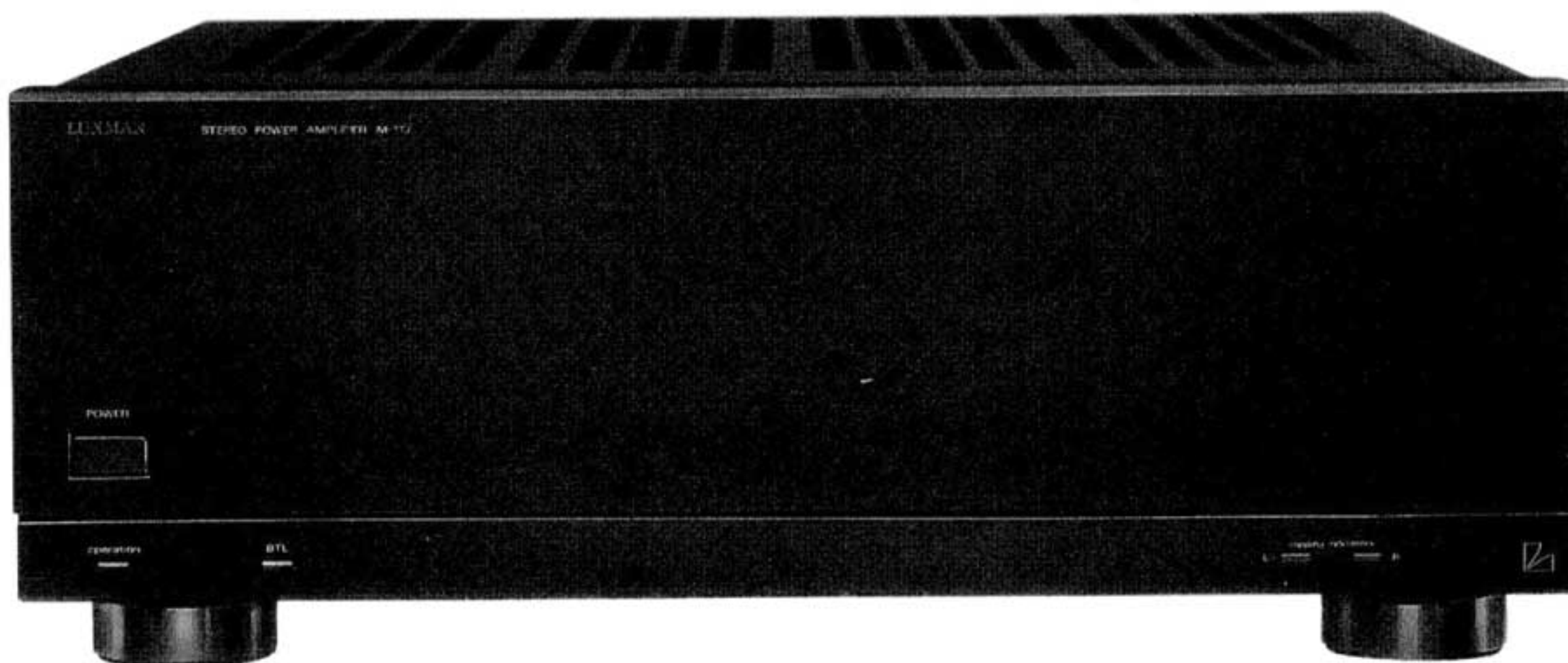


Stereo Integrated Amplifier

M-117

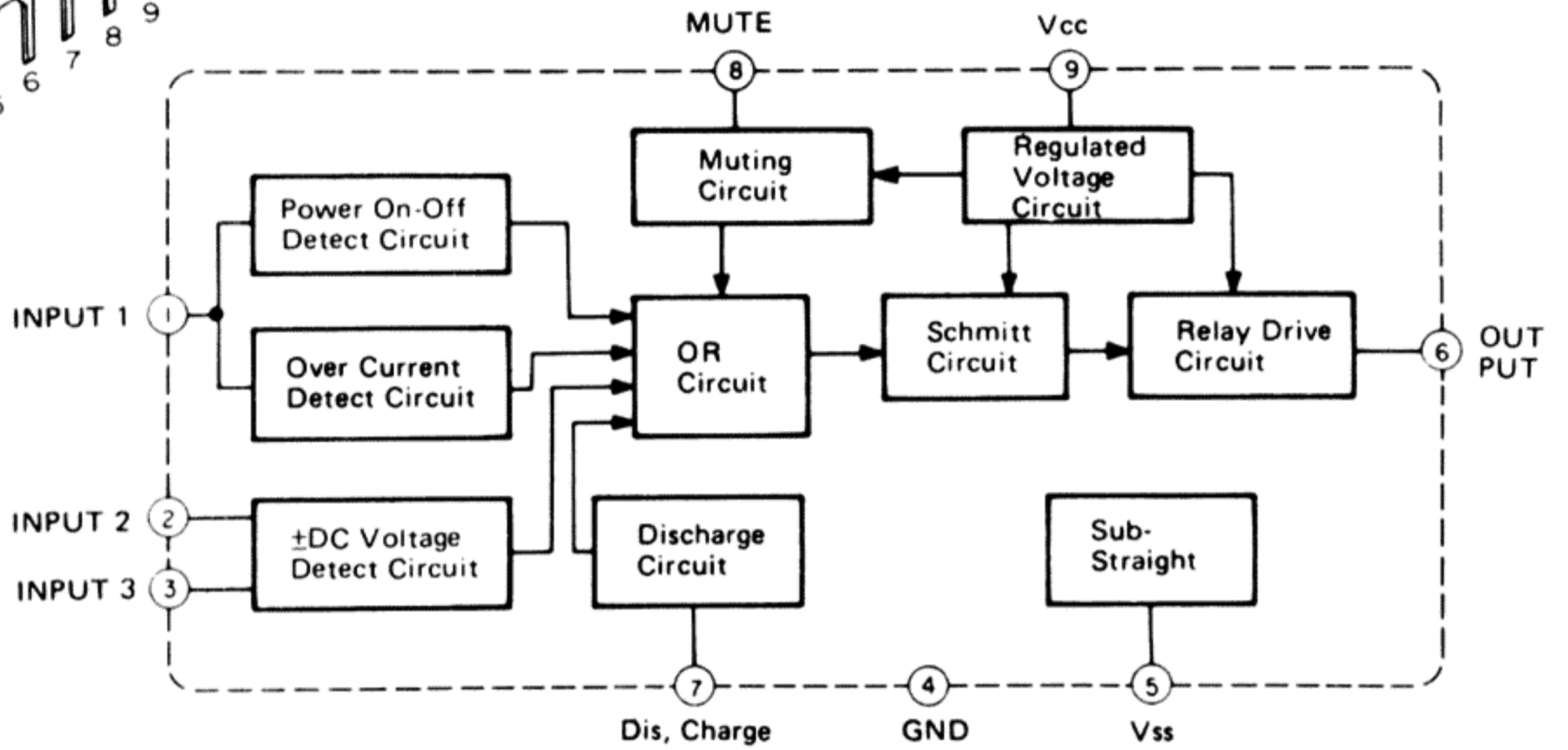
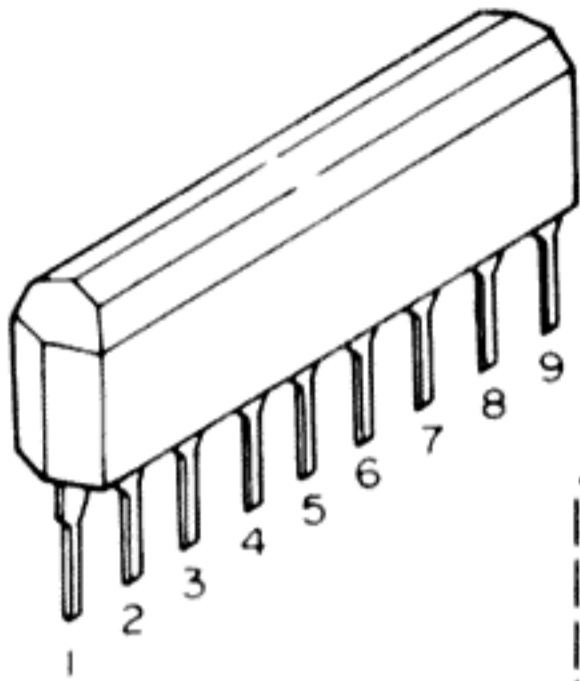
— REVISED —

- Serial Numbers after
No.81210651 –A for M-117 (North American) model
- Concerning the contents not to be given in this manual,
refer to the service manual (68P92578F02)

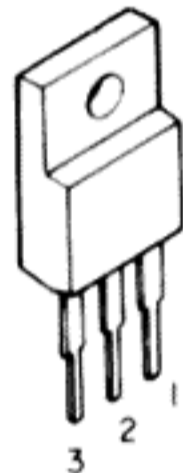


Semi-Conductor Lead Identifications

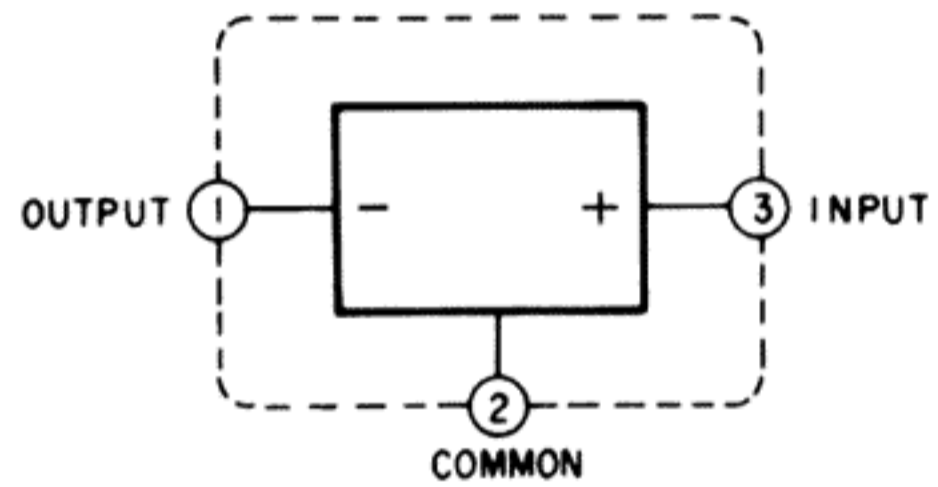
TA7317P: IC301



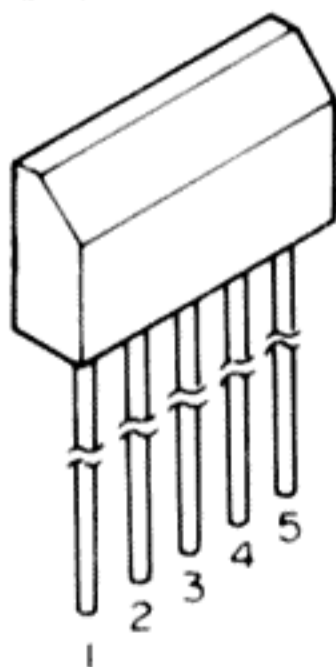
NJM78M12A: IC302



1. Output
2. Common
3. Input



2SA995 :Q101,201
2SC2291:Q102,202



1. Emitter 1
2. Collector 1
3. Base (Common)
4. Collector 2
5. Emitter 2

2SA1208:Q103,104,203,204



1. Emitter
2. Collector
3. Base

4. Removal of Main-Amp(R) P.C. Board

(1) After removal of Heatsink(R) remove twenty two screws marked " * " as shown in Figure 6.

NOTE: Take care of handling each transistors when removing the Main-Amp(R) P.C. Board.

5. Removal of Heatsink(L) and Main-Amp(L) P.C. Board

(1) Remove in the same way above mentioned.

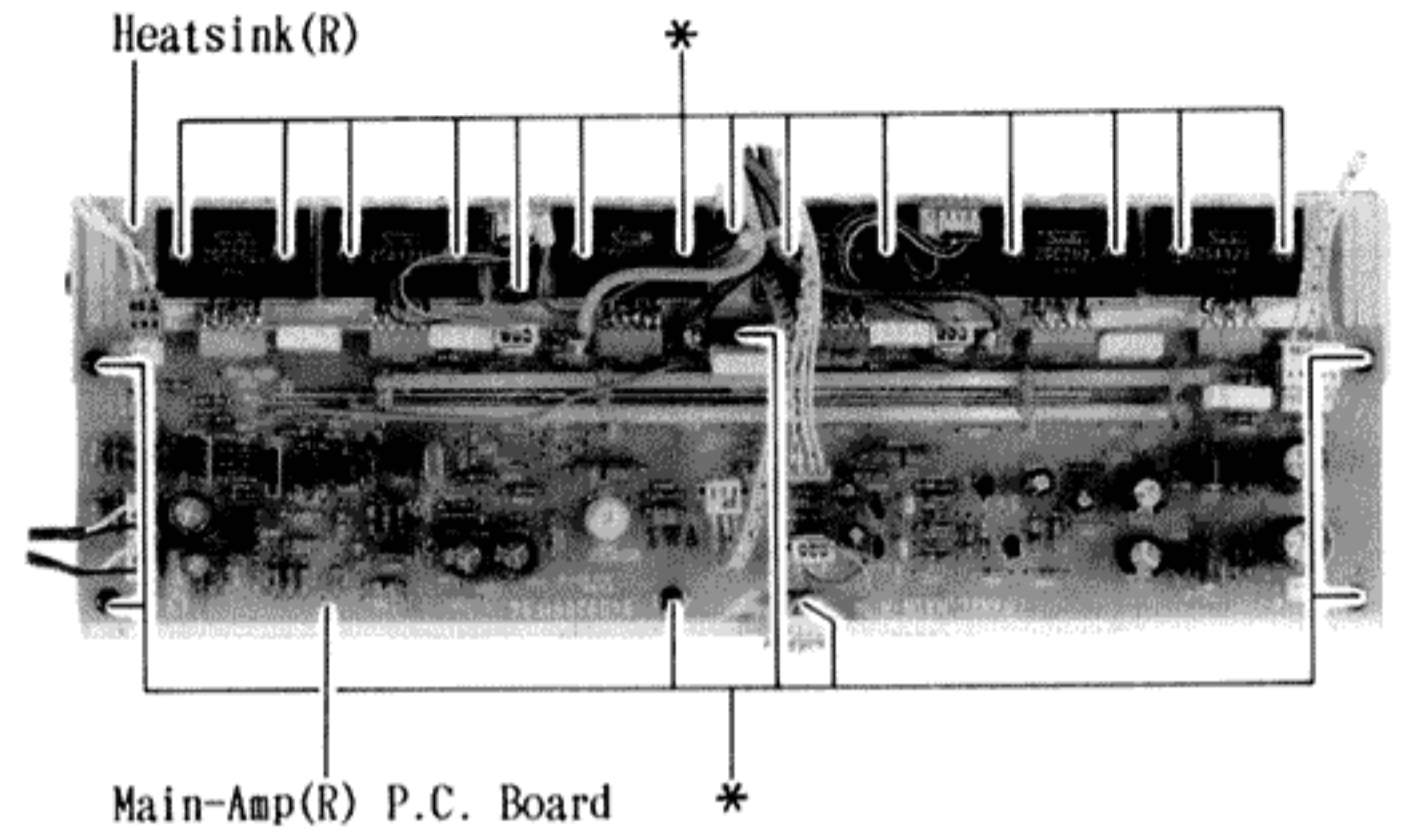


Figure 6

Adjustment Procedures

1. Connection

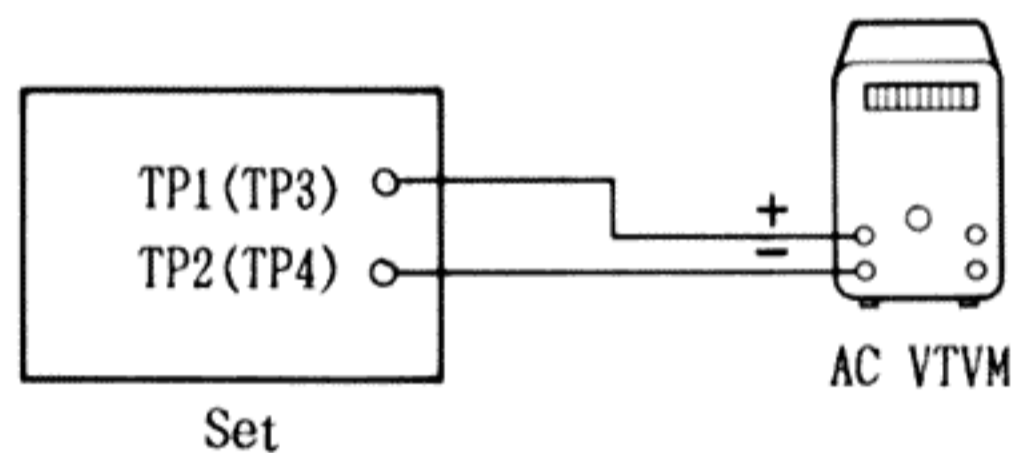


Figure 7

2. Control Setting

Attenuator(Left).....	Minimum	Power Switch	ON
Attenuator(Right)	Minimum	Others	OFF

3. Adjustment Procedure

(1) Idling Adjustment(Figure 7.8 and 9)

Adjust VR101(VR201) so that voltage between TP1(TP3) and TP2(TP4) reaches $4 \pm 0.5\text{mV}$

Adjustment Locations

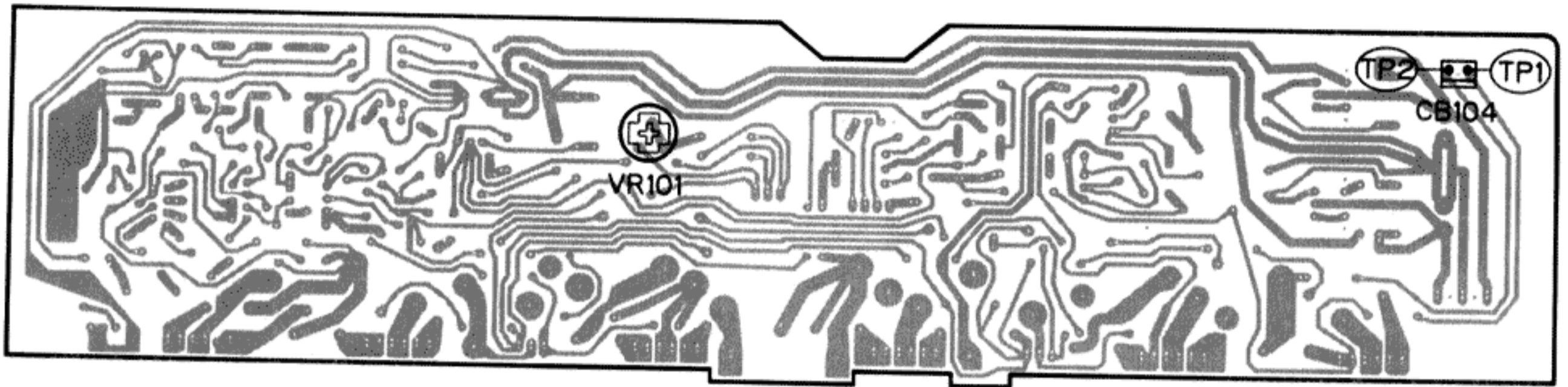


Figure 8 Main-Amp(L) P.C. Board(Component Side)

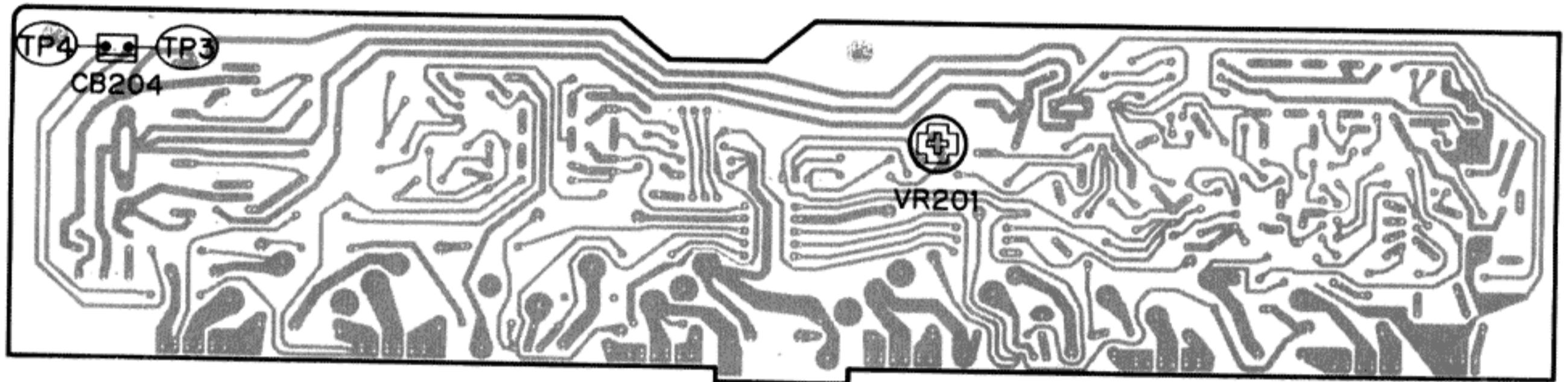
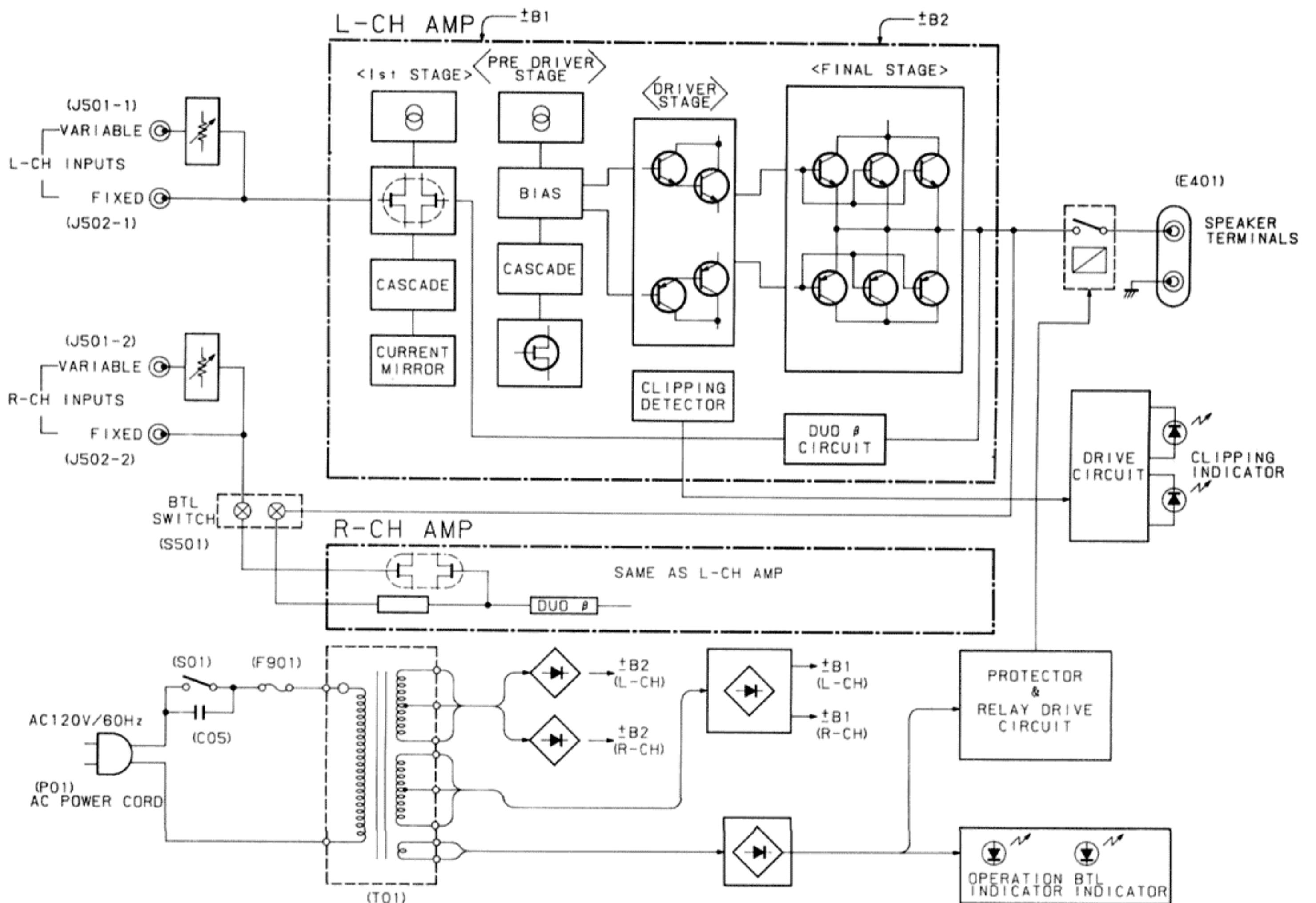


Figure 9 Main-Amp(R) P.C. Board(Component Side)

Block Diagram

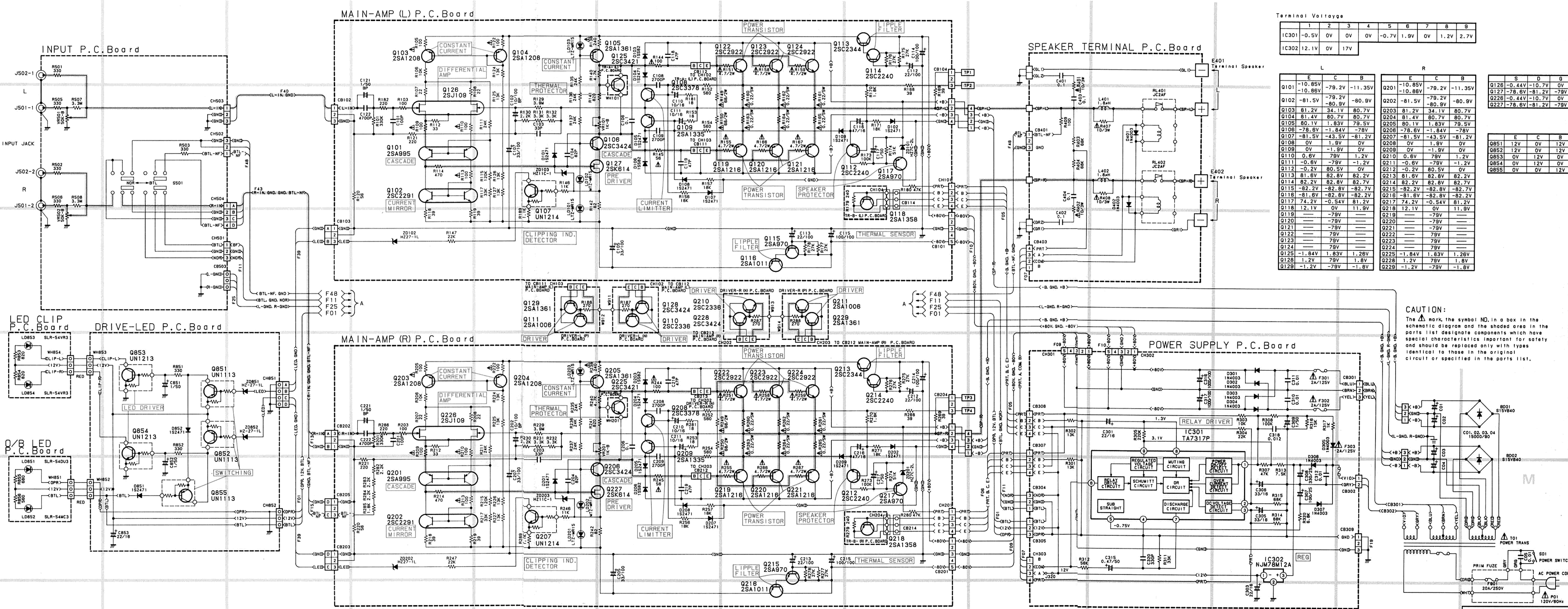


Schematic Diagram

IC																IC301	IC302	
Transistors (Q)	Q103 Q101 Q102 Q203 Q201 Q202	Q126	Q104	Q107	Q129 Q111	Q105 Q106 Q125	Q108 Q109	Q128 Q110	Q210 Q228	Q122 Q222	Q123 Q223	Q115	Q124 Q224	Q113 Q229	Q114 Q213	Q117 Q214	Q118 Q215	Q212 Q221
	Q853 Q854 Q855	Q851 Q852																

NOTES:
 1. All resistance values are in ohms, K=1,000
 2. All capacitance values are in microfarads, P=1/1,000,000

Voltage Measuring Conditions:
 • Power Supply Voltage: AC 120V
 • Measuring Meter: Digital Volt Meter
 • Measuring point reference: Between Ground
 • Measuring conditions: No Signal Input



Terminal Voltage

	1	2	3	4	5	6	7	8	9	
IC301	-0.5V	0V	0V	0V	-0.7V	1.9V	0V	1.2V	2.7V	
IC302	12.1V	0V	17V							

	L			R			
	E	C	B	E	C	B	
Q101	-10.85V	-79.2V	-11.35V	Q201	-10.85V	-79.2V	-11.35V
Q102	-81.5V	-79.2V	-80.9V	Q202	-81.5V	-79.2V	-80.9V
Q103	81.2V	34.1V	80.7V	Q203	81.2V	34.1V	80.7V
Q104	81.4V	80.7V	80.7V	Q204	81.4V	80.7V	80.7V
Q105	80.1V	1.83V	78.5V	Q205	80.1V	1.83V	78.5V
Q106	-78.6V	-1.84V	-78V	Q206	-78.6V	-1.84V	-78V
Q107	-81.5V	-43.5V	-81.2V	Q207	-81.5V	-43.5V	-81.2V
Q108	0V	1.9V	0V	Q208	0V	1.9V	0V
Q109	0V	-1.9V	0V	Q209	0V	-1.9V	0V
Q110	0.6V	79V	1.2V	Q210	0.6V	79V	1.2V
Q111	-0.6V	-79V	-1.2V	Q211	-0.6V	-79V	-1.2V
Q112	-0.2V	80.5V	0V	Q212	-0.2V	80.5V	0V
Q113	81.6V	82.8V	82.2V	Q213	81.6V	82.8V	82.2V
Q114	82.2V	82.8V	82.7V	Q214	82.2V	82.8V	82.7V
Q115	-82.2V	-82.8V	-82.7V	Q215	-82.2V	-82.8V	-82.7V
Q116	-81.6V	-82.8V	-82.2V	Q216	-81.6V	-82.8V	-82.2V
Q117	74.2V	-0.54V	81.2V	Q217	74.2V	-0.54V	81.2V
Q118	12.1V	0V	11.8V	Q218	12.1V	0V	11.8V
Q119	-	-79V	-	Q219	-	-79V	-
Q120	-	-79V	-	Q220	-	-79V	-
Q121	-	-79V	-	Q221	-	-79V	-
Q122	-	79V	-	Q222	-	79V	-
Q123	-	79V	-	Q223	-	79V	-
Q124	-	79V	-	Q224	-	79V	-
Q125	-1.84V	1.83V	1.26V	Q225	-1.84V	1.83V	1.26V
Q126	1.2V	79V	1.8V	Q226	1.2V	79V	1.8V
Q129	-1.2V	-79V	-1.8V	Q229	-1.2V	-79V	-1.8V

	S	D	G
	Q126	-0.44V	-10.7V
Q127	-78.6V	-81.2V	-79V
Q226	-0.44V	-10.7V	0V
Q227	-78.6V	-81.2V	-79V

	E	C	B
	Q851	12V	0V
Q852	12V	0V	12V
Q853	0V	12V	0V
Q854	0V	12V	0V
Q855	0V	0V	12V

CAUTION:
 The Δ mark, the symbol NO, in a box in the schematic diagram and the shaded area in the parts list designate components which have special characteristics important for safety and should be replaced only with types identical to those in the original circuit or specified in the parts list.